

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:**Pursell, Gary**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-011733**Date Inspected:** 24-Jan-2010**Project Name:** SAS Superstructure**OSM Arrival Time:** 700**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1400**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai China**CWI Name:****CWI Present:****Yes No****Inspected CWI report:** **Yes No N/A****Rod Oven in Use:** **Yes No N/A****Electrode to specification:** **Yes No N/A****Weld Procedures Followed:** **Yes No N/A****Qualified Welders:** **Yes No N/A****Verified Joint Fit-up:** **Yes No N/A****Approved Drawings:** **Yes No N/A****Approved WPS:** **Yes No N/A****Delayed / Cancelled:** **Yes No N/A****Bridge No:** 34-0006**Component:****Summary of Items Observed:**

On this day Caltrans OSM Quality Assurance (QA) Inspector Daniel Barrentine was present during the times noted above for observations relative to the fabrication of the SAS Superstructure being performed by Zhen Hua Port Machinery Company (ZPMC) at Chang Xing Island in Shanghai, China. QA Inspector observed and/or found the following:

This QA Inspector was given ZPMC NDT Inspection Notification Sheet, Document No. 01242010-1. This QA Inspector performed required Ultrasonic Testing of the area previously tested and accepted by ZPMC Quality control personnel, on the following items listed after repair in accordance with ABF/ CT Pattern "D" UT Procedure 001, R1:

OBG-4BE/ OBG-5AE; 5AE Bottom Plate to Side Plate; Weld ID# SEG022A-007. No Recordable Indications were noted.

This QA Inspector witnessed deck panel tack weld repair in accordance with WPS 345-FCAW-2G(2F)-Repair-1 in Bay 9.

This QA Inspector assisted in the performance of Magnetic Particle inspection on OBG Sub Assembly 7EW to satisfy inspection notification #005120. Please refer to Magnetic Particle inspection report for this date for details of this inspection.

Summary of Conversations:

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No relevant conversations.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Eric Tsang 15000422372, who represents the Office of Structural Materials for your project.

Inspected By:	Barrentine,Daniel
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Quality Assurance Inspector

Reviewed By:	Carreon,Albert
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QA Reviewer
